



BOURBON TRAILS & SOUTHERN TALES

Louisville, Lexington & Bardstown

Day	Meals	Morning	Afternoon	Evening
1	D	Travel to Louisville, Kentucky; Hotel Check-In & Refresh		Evan Williams Bourbon Tour & Speakeasy Tasting Whiskey Row Welcome Dinner
2	B, D	Buzzards Roost Whiskey: Innovation in a Barrel & Barrel Secrets Revealed	Old Forester Distilling Company & Tour Travel to Lexington	Check-In & Refresh Local Dinner
3	B	Hartfield & Company Tour & Tasting	Buffalo Trace Distillery & The Trace Tour	Free Time in Lexington Dinner on Own
4	B	Woodford Reserve's Path to Flavor Tour	Four Roses Bourbon & Distillery Legacy Tour Kentucky Cooperage Barrel-Making	Free Time in Bardstown Dinner on Own
5	B, L, D	Oscar Getz Museum of Bourbon History	Heaven Hill Bourbon Experience with "You Do Bourbon" & Lunch Maker's Mark Behind the Bourbon Experience	Bardstown Farewell Dinner: The Bourbon Capital of the World
6	B, L	Jim Beam American Stillhouse Tour, Tasting & Lunch	Transfer to Louisville Airport; depart for home	



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The Spirit of Kentucky

Kentucky is the undisputed heart of bourbon culture, making it the ultimate destination for whiskey enthusiasts. With its rich history, perfect limestone-filtered water, and generations of master distillers, the state produces 95% of the world's bourbon. A whiskey tour through Kentucky is more than just tastings—it's an immersive experience into the craftsmanship, tradition, and innovation that define this iconic spirit. From the historic Evan Williams Bourbon Experience on Louisville's Whiskey Row to the legendary Buffalo Trace Distillery, each stop offers a unique perspective on bourbon-making. Visitors can witness the aging process in charred oak barrels, explore historic warehouses, and even sample rare vintages straight from the source.

Beyond the distilleries, Kentucky's Bourbon Trail is a journey through stunning landscapes and deep-rooted heritage. Stops like the Kentucky Cooperage, where barrels are handcrafted, and the Oscar Getz Museum, which showcases bourbon's fascinating history, add layers of depth to the experience. Whether you're savoring the smooth complexity of Woodford Reserve, discovering the artistry behind Maker's Mark, or indulging in the bold flavors of Jim Beam, each sip tells a story of tradition and craftsmanship. Join us for an unforgettable adventure that blends history, flavor, and culture in a way only Kentucky can offer. Ready to raise a glass to that?

The Barrel Trail

Evan Williams Bourbon Experience: Get a taste of Bourbon history with an immersive historical exhibit, artisanal distillery, Prohibition-themed Speakeasy, cocktail bar and giftshop. **CLAIM TO FAME:** In addition to Evan Williams being the first licensed distiller in Kentucky, it is the first distillery back on Whiskey Row since before Prohibition.

Buzzard's Roost Distillery & Tasting Room: Buzzard's Roost is known for its award-winning double-oaked bourbons and specialty bottlings. At the distillery, you can discover a limited release offering that is not sold anywhere else. **CLAIM TO FAME:** Buzzard's Roost is recognized for flavor created during secondary maturation. They have 17 proprietary barrels and are able to identify and pull desired flavors from the wood to create award-winning whiskies.

Old Forester Distilling Co.: In 1870, George Brown created Old Forester with a promise: a handwritten guarantee to produce Bourbon of the highest consistent quality. As you step into the same four walls that Old Forester called home before Prohibition, you'll see that the times have changed, but the promise of sealed-in quality from the First Bottled Bourbon endures. **CLAIM TO FAME:** Old Forester is the only Bourbon with an uninterrupted history, sold before, during and after Prohibition by the same company.

Hartfield & Co. Distillery: Known for their Pre-Prohibition style line of Bourbons with a unique grain-forward flavor profile that delivers a taste of history, Hartfield & Co. are the first distillery to legally produce Bourbon in 94 years, since Prohibition closed 26 distilleries in the county in 1920. Sourcing local grains and producing in small batches, their style results in a unique line that truly captures the spirit of Bourbon Whiskey the way that it was made for generations. **CLAIM TO FAME:** Hartfield & Co. is the first distillery to produce Bourbon from Bourbon County in 94 years.

Buffalo Trace Distillery: Buffalo Trace Bourbon is a well-balanced whiskey renowned for its smooth, sweet flavor profile with notes of vanilla, caramel, and oak. The distillery is also known for its diverse portfolio, including brands like Pappy Van Winkle, Blanton's, Eagle Rare, and Elmer T. Lee, each with its unique characteristics. **CLAIM TO FAME:** The oldest continuously operating distillery in the United States, Buffalo Trace Distillery has been producing whiskey on the same site for over 200 years, a testament to its enduring quality and tradition. Buffalo Trace has earned numerous accolades, including multiple **Distillery of the Year** awards, solidifying its reputation as a leader in the whiskey industry, the first American distillery to win this prestigious international award.



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Woodford Reserve Distillery: The art of making fine whiskey first took place on the site of the Woodford Reserve Distillery, a National Historic Landmark, in 1812. It is now home of innovative whiskeys, under the guidance of Master Distillers who share the belief that the keys to making the World's Finest Bourbon are not only time and patience, but science and art. **CLAIM TO FAME:** With cypress fermentation tanks, three copper pot stills and a historic limestone warehouse, Woodford Reserve is unique among Kentucky distilleries, celebrating the past while producing modern American whiskeys.

Four Roses Distillery: One trip to Four Roses' historic distillery on the scenic Salt River and you'll begin to understand how their Bourbon has come to be so mellow. Enjoy a walking tour of the distillery and grounds, explore the distillation process and conclude your experience with a guided tasting of award-winning Bourbons. **CLAIM TO FAME:** Four Roses is one of the only distilleries to use single-story rack warehouses, providing a more stable aging process.

Maker's Mark Distillery: At Maker's Mark Distillery on Star Hill Farm, guests can experience everything from traditional tours and cocktail classes to unique seasonal workshops. Learn how Maker's Mark Bourbon is carefully crafted from beginning to end, and even try your hand at dipping your own bottle into their signature red wax in the gift shop. **CLAIM TO FAME:** A beautiful, National Historic Landmark Distillery nestled in the picturesque hills of Star Hill Farm, where you can experience up close their commitment to good taste, craftsmanship and environmental stewardship.

Heaven Hill Distillery: Founded by five brothers shortly after the repeal of Prohibition, the family's entrepreneurial spirit has guided the growth of an award-winning product portfolio and trail-blazing visitor experiences for generations. **CLAIM TO FAME:** Heaven Hill is the largest family-owned-and-operated distilled spirits company in the United States. This independent, local distillery is the second-largest holder of aging Bourbon barrels in the world.

James B. Beam Distilling Co.: For eight generations, Jim Beam have welcomed folks from far and wide to their home and distillery. Walk the grounds of whiskey history for a day in Kentucky that's two centuries in the making. They've got Bourbons to serve, stories to tell, secrets to share, and experiences you won't forget. **CLAIM TO FAME:** The James B. Beam Distilling Co. is the producer of nearly half of the world's Bourbon, including the #1 selling Jim Beam®—all crafted by eight generations of Beam family distillers dating back to 1795.

What's Included

Motorcoach transfers OR Round-trip flights arriving in and departing from Louisville, Kentucky

5-nights lodging: 1-night Louisville, 2-nights Lexington, 2-nights Bardstown

Breakfasts daily at hotel, 2 lunches, 3 dinners

Dedicated, private transportation to all included activities

Louisville activities:

- ❖ Evan Williams Bourbon Tour & Speakeasy Tasting
- ❖ Whiskey Row Experience
- ❖ Buzzards Roost Whiskey: Innovation in a Barrel Tour & Barrel Secrets Revealed Session
- ❖ Old Forester Distilling Company & Tour

Lexington activities:

- ❖ Hartfield & Company Tour & Tasting
- ❖ Buffalo Trace Distillery & Trace Tour
- ❖ Woodford Reserve & Path to Flavor Tour
- ❖ Four Roses Bourbon & Distillery Legacy Tour

Bardstown activities:

- ❖ Kentucky Cooperage Barrel-Maker Tour
- ❖ Oscar Getz Museum of Bourbon History
- ❖ Heaven Hill Bourbon Experience with "You Do Bourbon" Class
- ❖ Maker's Mark Behind the Bourbon Experience
- ❖ James Beam American Stillhouse Tour & Tasting



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What's Not Included

- × Fully comprehensive insurance (**mandatory**)
- × Luggage cost if traveling by air; pay on own
- × Transfers to/from home airport
- × Transportation for activities not shown in the itinerary
- × Meals other than what is shown above; meals other than ones provided for the entire group (we are generally able to cater for allergy conditions and vegetarians only)
- × Alcohol with meals unless participating in a specific tasting (pay on own for any beverages during meals)
- × Baggage handling - each person should be able to carry/load their own suitcase
- × Cost of inoculations or medication required for travel
- × Sightseeing / Entertainment not shown in Itinerary
- × Hotel incidental deposits & bills – mini-bar, movies, etc.
- × Gratuities – drivers, hotel services, area/activity guides, tour director
- × Credit card fees if individuals wish to pay via credit card instead of ACH
- × Additional taxes, fuel surcharges or fees levied by governments / suppliers

THE SMALL PRINT:

- As with all sample itineraries, please be advised that this is an 'example' of a schedule and that the activities and hotels shown may be variable dependent upon dates, weather, special requests and other factors. Itineraries will be confirmed prior to travel.
- Please note that once paid, the trip is nonrefundable so we strongly suggest that everyone has trip protection in place immediately after paying your initial deposit. For those needing to purchase trip insurance, this is offered at the time of registration or you may elect to use your own plan. Please understand that trip protection is mandatory and everyone will be required to submit proof of insurance prior to travel.
- Your trip is not confirmed until you have paid your deposit in full. Please read all details concerning booking conditions. This is reviewed during registration (acceptance required for booking) or you may review it directly from our website.
- Each person should be ready to issue a personal credit card to hotels at check-in for incidental deposits & bills. In most cases, a small amount will be pre-authorized and then released upon your departure.
- Please understand that a waiver (Release of Liability) is required for each person traveling. Waivers are part of your online registration process. No one may complete their registration without agreeing to the required Release of Liability.
- Payments may be made via ACH (online bank check) at no charge *if banking with a USA facility*. Guests may also make payment via credit card however a 4% processing fee is charged by the processing agency. If you have any questions concerning payments, please do not hesitate to reach out to us.
- Gratuities for your Driver, Activity Guides and Tour Director have not been included in your pricing so please remember to budget for these. They can then be distributed as you see fit. A general guideline per person is \$3 per day for your driver(s), \$5 a day for your Tour Director, plus \$2 per Specialist/Local Activity Guide (consult your itinerary for specific daily activities).

Please do not hesitate to contact us at our offices at 984.223.9866 for help and information. We pride ourselves on providing great service and unbeatable education in your continued learning journey. We look forward to serving you!

The Hammock Family



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